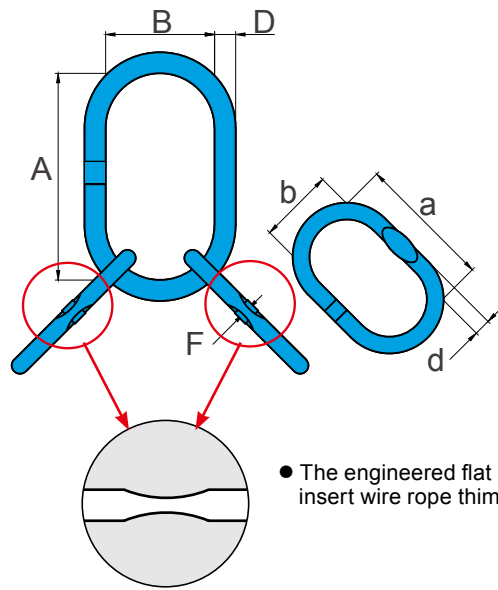


- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/ A906M, ASTM A952/A952M, ASME B30.9, ASME B30.10, ASME B30.26 and OSHA 1910.184, EN-1677-4.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 5:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Wire Rope and Chain Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

G-100 Enlarged Welded Master Link Assembly

Item No.	For Chain	WLL β 0-45° tonnes	Proof Load kN	Dimensions (inch)						N.W. lbs
				D	A	B	d	a	b	
X-007-20	3 and 4-leg 1/4 - 5/16	5.3	130	0.75	6.30	3.54	0.63	5.51	2.76	5.50
X-007-25	3/8	8.9	218	0.98	10.83	5.71	0.75	6.30	3.54	9.90
X-007-28	3/8	12.9	316	1.10	10.83	5.71	0.87	7.09	3.94	15.62
X-007-32	1/2	17.0	417	1.26	10.83	5.71	0.98	8.27	4.53	22.00
X-007-36	5/8	23.6	579	1.42	10.83	5.71	1.10	7.48	3.94	26.84
X-007-40	5/8	28.1	689	1.57	11.81	6.30	1.26	10.83	5.71	42.46
X-007-45	3/4	38.3	939	1.77	13.39	7.09	1.42	11.22	6.10	58.52
X-007-50	7/8	45	1103	1.97	13.78	7.68	1.57	10.24	5.12	71.06
X-007-60	1	65	1593	2.36	16.93	9.06	1.97	13.78	7.68	140.58
X-007-70	1-1/4	85	2083	2.76	18.90	10.24	2.36	16.14	8.66	225.72
X-007-90	-	150	3675	3.54	19.69	11.81	2.76	15.75	7.87	360.80

★ Design factor 5:1 proof tested and certified.



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- Tempering temperature at a minimum of 400°C.
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G-100 Enlarged Welded Master Link Assembly

with engineered flat

Item No.	For Chain	WLL β 0-45° tonnes	Proof Load kN	Dimensions (inch)						N.W. lbs
				D	A	B	d	a	b	
X-007F-20	3 and 4-leg 1/4 - 5/16	5.3	130	0.75	6.30	3.54	0.63	5.51	2.76	5.50
X-007F-25	3/8	8.9	218	0.98	10.83	5.71	0.75	6.30	3.54	9.90
X-007F-28	3/8	12.9	316	1.10	10.83	5.71	0.87	7.09	3.94	15.62
X-007F-32	1/2	17.0	417	1.26	10.83	5.71	0.98	8.27	4.53	22.00
X-007F-36	5/8	23.6	579	1.42	10.83	5.71	1.10	7.48	3.94	26.84
X-007F-40	5/8	28.1	689	1.57	11.81	6.30	1.26	10.83	5.71	42.46
X-007F-45	3/4	38.3	939	1.77	13.39	7.09	1.42	11.22	6.10	58.52
X-007F-50	7/8	45	1103	1.97	13.78	7.68	1.57	10.24	5.12	71.06
X-007F-60	1	65	1593	2.36	16.93	9.06	1.97	13.78	7.68	140.58
X-007F-70	1-1/4	85	2083	2.76	18.90	10.24	2.36	16.14	8.66	225.72
X-007F-90	-	150	3675	3.54	19.69	11.81	2.76	15.75	7.87	360.80

★ Design factor 5:1 proof tested and certified.