



- Manufactured from forged alloy steel, quenched and tempered.
- Manufactured and tested in accordance with EN1677-1.
- Certified by DGUV GS-OA-15-03.
- Load rated parts are 100% magnaflux crack detected.
- Individual forged parts are traceable to Test Certification.
- Proof tested to 2.5 times the WLL.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- All YOKE Lifting points meet or exceed all the requirements of ASME B30.26.
- WLL forged onto each product for quick and easy identification.
- Lugs designed to assist the welding process.
- A protected spring keeps the load ring in a required position. The parts are connected in such a way that they remain captive. The spring also reduces noise caused by vibrations.

Weld-on Hook

Metric (8-081)

Item No.	Working Load Limit									N.W.	
	tonnes	F	H	L	P	T	W	HV	a	kg	
8-081-01	1.0	25	27	70	18	18	95	7	4	0.6	
8-081-02	2.0	30	30	85	25	20	115	8	5	1.0	
8-081-03	3.0	35	30	107	28	23	133	9	6	1.4	
8-081-04	4.0	42	38	114	28	30	142	10	7	2.2	
8-081-05	5.0	44	47	135	30	31	167	12	7	3.0	
8-081-08	8.0	50	52	137	32	39	176	12	8	3.7	
8-081-10	10.0	56	56	170	44	42	222	13	8	6.2	
8-081-15	15.0	61	67	184	54	45	242	14	10	7.9	

* Design factor 5:1

YOKE recommends that the working load limit should be reduced to meet any appropriate legislative requirements, if welding on to an excavator. Please contact your YOKE distributors for further information.

Weld-on Hook

UNC (8-081)

Item No.	Working Load Limit									N.W.	
	tonnes	F	H	L	P	T	W	HV	a	lbs	
8-081-01	1.0	0.98	1.06	2.83	0.71	0.67	3.74	0.28	0.24	1.3	
8-081-02	2.0	1.18	1.22	3.46	0.98	0.79	4.53	0.31	0.31	2.2	
8-081-03	3.0	1.38	1.18	4.21	1.1	0.91	5.24	0.35	0.39	3.1	
8-081-04	4.0	1.65	1.5	4.41	1.1	1.18	5.55	0.39	0.43	4.4	
8-081-05	5.0	1.73	1.81	5.24	1.18	1.22	6.57	0.47	0.51	6.6	
8-081-08	8.0	1.97	2.13	5.39	1.26	1.54	6.89	0.47	0.55	8.4	
8-081-10	10.0	2.2	2.2	6.61	1.73	1.65	8.74	0.51	0.63	13.9	
8-081-15	15.0	2.4	2.64	7.24	2.13	1.77	9.49	0.55	0.67	17.4	